TAJ 685
Releasable Modular Acoustic Flooring Adhesive

DESCRIPTION:
TAJ 685 Releasable Pressure Sensitive is a premium acrylic emulsion that combines the excellent performance of a releasable pressure sensitive adhesive with environmental safety characteristics. 685 is releasable, non-flammable, non-hazardous and water resistant. It provides a strong, long lasting bond. TAJ 685 is designed for the installation of TAJ Modular Acoustic vinyl tile & plank in a releasable application. This adhesive can also be used to install cushions to recommended substrates in double glue down applications. Due to its pressure sensitive characteristics, 685 eliminates concern about installing a non-porous backed floor covering over a non-porous substrate.

LEED CONTRIBUTIONS:
E.Q. 4.1: Low-Emitting Materials: Adhesives & Sealants
E.Q. 4.3: Low-Emitting Materials: Carpet Systems
M.R. 5.1: Regional Materials: 10% Extracted, Processed & Manufactured Regionally
M.R. 5.2: Regional Materials: 20% Extracted, Processed & Manufactured Regionally
*LEED points are based on all materials used on a project.

TAJ 685 also qualifies for the Carpet & Rug Institutes Green Label Plus Program. This is a third party certification with the most stringent VOC regulations in the country. It also qualifies for Floor Score Certification.

SUB-FLOOR PREPARATION:
TAJ 685 can be used over all grade levels of concrete in the absence of excessive moisture and alkalinity. Moisture tests are required on all concrete sub-floors regardless of grade level if the concrete is freshly poured or is classified as an older slab. Moisture testing should be performed by ASTM F1869 Calcium Chloride Tests with moisture levels not to exceed Five (5) pounds per Twenty-Four (24) hours per one thousand (1000) square feet or ASTM F2170 In Situ Relative Humidity Test with moisture levels not to exceed eighty (80) percent on existing slabs. New Construction Projects, or Green slabs can have a Moisture Vapor Emission Rate per ASTM F1869 of up to Eight (8) pounds per Twenty-Four (24) hours per one thousand (1000) square feet or 90% when tested in accordance with ASTM F-2170.

DIRECTIONS:
1. Refer to all manufacturer’s recommendations prior to installation to determine suitability of all materials to be used, approved substrates, sub-floor preparation, etc.
2. Sub-floor must be clean, dry, smooth and free of any contamination, which may interfere with the adhesive bond.
3. Where sub-floor is extremely porous, adhesive absorption may be in question, therefore it is recommended that the sub-floor be primed with Parabond® M-620 Primer or similar.
4. Refer to all floor-covering manufacturers recommendations regarding layout, cutting, seaming and maintenance.
5. Spread adhesive using the recommended trowel. Use the dry installation method (Allow the adhesive to set dry with no transfer to the finger, tacky condition before installing tile) in "tile over tile" applications and for situations requiring a releasable installation. If modular acoustic tiles are installed "wet", a permanent bond may result.
6. Once adhesive turns clear, floor covering must be placed within 2-4 hours MAXIMUM.
7. Once the flooring is installed, roll the entire installation with a 100 lbs. three section roller to insure adhesive has made proper contact with the flooring.
8. Do not wet clean floor covering for a minimum of 14 days. This will allow the adhesive to properly cure.

RECOMMENDED SUBSTRATES:
- Concrete
- Portland Based Underlayments
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)
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**RESTRICTIONS:**
1. For Interior installations only.
2. Do not install over adhesive residue including cutback.
3. Do not install when MVER is over 8 lbs per 1,000 sf per 24 hours, per ASTM F1869.
4. Do not install when relative humidity is over 90%, per ASTM F2170.
5. Do not install when ambient temperature is not between 60°F & 95°F.
6. Do not install when ambient relative humidity is above 65%.
7. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user’s intended use.

**CLEAN-UP:**
Remove wet adhesive immediately with a damp cloth. Use Mineral Spirits may be used to removed dried adhesive residue. CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.

**WARRANTY:**
TAJ offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by contacting TAJ Customer Service.

<table>
<thead>
<tr>
<th>FLOORING</th>
<th>TROWEL</th>
<th>ESTIMATED SPREAD RATE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modular Acoustic Vinyl Tile</td>
<td>1/32”</td>
<td>250-300 sf/gallon</td>
</tr>
<tr>
<td></td>
<td>1/16”</td>
<td>27-33 sq/yards per gallon</td>
</tr>
<tr>
<td></td>
<td>1/32”</td>
<td>U-Notch</td>
</tr>
</tbody>
</table>
1 Identification

- Product identifier
- Trade name: TAJ 685 Releaseable Modular Acoustic Flooring Adhesive
- Relevant identified uses of the substance or mixture. Adhesive

- Details of the supplier of the safety data sheet
  - Manufacturer/Supplier: TAJ Flooring
    740 Church Road
    Elgin, IL 60123
    Phone Number: 888-652-2111
  - Information department: Environment protection department.
  - Emergency telephone number: ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
    Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

- Classification of the substance or mixture
  The product does not meet the criteria for classification as hazardous under the GHS and 29 CFR 1910.1200

- Label elements
  - GHS label elements Void
  - Hazard pictograms Void
  - Signal word Void
  - Hazard statements Void

- Classification system:
  - NFPA ratings (scale 0 - 4)
    - Health = 1
    - Fire = 0
    - Reactivity = 0
  - HMIS-ratings (scale 0 - 4)
    - HEALTH 1 Health = 1
    - FIRE 0 Fire = 0
    - PHYSICAL HAZARD 0 Physical Hazard = 0

- Other hazards
  - Results of PBT and vPvB assessment
    - PBT: Not applicable.
    - vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Adhesive

(Contd. on page 2)
Trade name: TAJ 685 Releaseable Modular Acoustic Flooring Adhesive

- **Hazardous components:** No hazardous/reportable components.

### 4 First-aid measures

- **Description of first aid measures**
  - **After inhalation:**
    Supply fresh air or oxygen; call for doctor.
    In case of unconsciousness place patient stably in side position for transportation.
  - **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
  - **After eye contact:**
    Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
  - **After swallowing:**
    Rinse out mouth with water. Drink 1 - 2 glasses of water but DO NOT induce vomiting. Do not give liquids to a drowsy, convulsing or unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
    Seek medical treatment.

- **Information for doctor:**
  - **Most important symptoms and effects, both acute and delayed** No further relevant information available.
  - **Indication of any immediate medical attention and special treatment needed**
    No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
  - **Suitable extinguishing agents:**
    CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
    Use fire fighting measures that suit the environment.
  - **Special hazards arising from the substance or mixture** No further relevant information available.
  - **Advice for firefighters**
    Firefighters use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
  - **Protective equipment:** Protective clothing and respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation
  - **Environmental precautions:** Dilute with plenty of water.
  - **Methods and material for containment and cleaning up:**
    Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
    Dispose of contaminated material as waste in accordance with federal state and local regulations.
    Ensure adequate ventilation.

- **Reference to other sections**
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.
7 Handling and storage

- Handling:
  - Precautions for safe handling
    Avoid prolonged or repeated contact with skin.
    Avoid contact with eyes.
    Wash thoroughly after handling.
    Prevent formation of aerosols.
  - Information about protection against explosions and fires: No special measures required.

- Conditions for safe storage, including any incompatibilities
- Storage:
  - Requirements to be met by storerooms and receptacles: Store above 40F.
  - Information about storage in one common storage facility: Store away from oxidizing agents.

- Further information about storage conditions:
  - Keep receptacle tightly sealed.
  - Protect product from freezing.
  - Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters
- Components with limit values that require monitoring at the workplace:
  The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls
- Personal protective equipment (see listings below)
  - General protective and hygienic measures:
    The usual precautionary measures for handling chemicals should be followed.
  - Breathing equipment: Not necessary if room is well-ventilated.
  - Protection of hands:

  Protective gloves

  The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

  - Material of gloves
    Nitrile rubber, NBR
    Chloroprene rubber, CR
  
  The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

  - Penetration time of glove material
    The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
  - Eye protection: Safety glasses with side shields.
  - Body protection: Protective work clothing
9 Physical and chemical properties

- Information on basic physical and chemical properties
  - General Information
    - Appearance:
      - Form: Paste
      - Color: White
    - Odor:
      - Odor threshold: Not determined.
    - pH-value at 20 °C (68 °F): 7.3
  - Change in condition
    - Melting point: Undetermined.
    - Boiling point: 100 °C (212 °F)
  - Flash point: Not applicable.
  - Flammability (solid, gaseous): Not applicable.
  - Ignition temperature:
    - Decomposition temperature: Not determined.
  - Auto igniting: Product is not selfigniting.
  - Danger of explosion: Product does not present an explosion hazard.
  - Vapor pressure at 20 °C (68 °F): 23 hPa (17 mm Hg)
  - Specific gravity at 20 °C (68 °F): 0.99 g/cm³ (8.262 lbs/gal)
  - Relative density Not determined.
  - Vapor density Not determined.
  - Evaporation rate Not determined.
  - Solubility in / Miscibility with
    - Water: Not miscible or difficult to mix.
  - Partition coefficient (n-octanol/water): Not determined.
  - Viscosity:
    - Dynamic: Not determined.
    - Kinematic: Not determined.
  - Solvent content:
    - Organic solvents: 0.0 %
    - VOC (Per EPA 24) not available GMS/L
  - Solids content: 60.5
  - Other information VOC information - 6 grams/liter of product

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions not reactive, as supplied.
- Conditions to avoid Temperatures below 40F (4.4C)
- Incompatible materials: Reacts with oxidizing agents.
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- Hazardous decomposition products:
  - Carbon monoxide and carbon dioxide
  - Hydrocarbons

**11 Toxicological information**

- Information on toxicological effects
  - Acute toxicity:
  - Primary irritant effect:
    - on the skin: May irritate the skin.
    - on the eye: May irritate the eye.
  - Sensitization: No sensitizing effects known.
  - Additional toxicological information:
    The product is not subject to classification according to internally approved calculation methods for preparations:
    When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

- Carcinogenic categories
  - IARC (International Agency for Research on Cancer)
    None of the ingredients is listed.
  - NTP (National Toxicology Program)
    None of the ingredients is listed.
  - OSHA-Ca (Occupational Safety & Health Administration)
    None of the ingredients is listed.

**12 Ecological information**

- Toxicity
  - Aquatic toxicity: No further relevant information available.
  - Persistence and degradability: No further relevant information available.
  - Behavior in environmental systems:
    - Bioaccumulative potential: No further relevant information available.
    - Mobility in soil: No further relevant information available.
  - Additional ecological information:
    - General notes: At present there are no ecotoxicological assessments.
    - Results of PBT and vPvB assessment
      - PBT: Not applicable.
      - vPvB: Not applicable.
  - Other adverse effects: No further relevant information available.

**13 Disposal considerations**

- Waste treatment methods
  - Recommendation: Must be specially treated adhering to official regulations.

- Uncleaned package:
  - Recommendation: Disposal must be made according to official regulations.
### 14 Transport information

- **UN-Number**
  - DOT, ADN, IMDG, IATA: not regulated

- **UN proper shipping name**
  - DOT, ADN, IMDG, IATA: not regulated

- **Transport hazard class(es)**
  - DOT, ADN, IMDG, IATA: not regulated

- **Packing group**
  - DOT, IMDG, IATA: not regulated

- **Environmental hazards:** Not applicable.

- **Special precautions for user** Not applicable.

- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

- **UN "Model Regulation":** not regulated

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
  - **Sara**
    - **Section 355 (extremely hazardous substances):** None of the ingredients is listed.
    - **Section 313 (Specific toxic chemical listings):** None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):** All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

- **Proposition 65**
  - **Chemicals known to cause cancer:** None of the ingredients is listed.
  - **Chemicals known to cause reproductive toxicity for females:** None of the ingredients is listed.
  - **Chemicals known to cause reproductive toxicity for males:** None of the ingredients is listed.
  - **Chemicals known to cause developmental toxicity:** None of the ingredients is listed.

- **(DSL) Canada Domestic Substance List**
  All components of this product are on the DSL (Canada Domestic Substance list) or are exempt from DSL requirements.
**Trade name:** TAJ 685 Releaseable Modular Acoustic Flooring Adhesive

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<thead>
<tr>
<th><strong>New Jersey Right-to-Know List:</strong></th>
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<tr>
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<tr>
<td><strong>Pennsylvania Right-to-Know List:</strong></td>
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</tr>
<tr>
<td><strong>Pennsylvania Special Hazardous Substance List:</strong></td>
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</tr>
<tr>
<td><strong>Cancerogenity categories</strong></td>
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</tr>
<tr>
<td><strong>EPA (Environmental Protection Agency)</strong></td>
<td>None of the ingredients is listed.</td>
</tr>
<tr>
<td><strong>TLV (Threshold Limit Value established by ACGIH)</strong></td>
<td>None of the ingredients listed.</td>
</tr>
<tr>
<td><strong>MAK (German Maximum Workplace Concentration)</strong></td>
<td>None of the ingredients is listed.</td>
</tr>
<tr>
<td><strong>NIOSH-Ca (National Institute for Occupational Safety and Health)</strong></td>
<td>None of the ingredients is listed.</td>
</tr>
</tbody>
</table>

**National regulations:**

- **Water hazard class:** Generally not hazardous for water.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

*16 Other information*

Although the information and recommendations set forth in this SDS [SDS] are presented in good faith and are believed to be correct as of the date of this SDS [SDS], the supplier/manufacturer makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will the supplier/manufacturer be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS [SDS].

- **Department issuing SDS:** Environment protection department.
- **Creation Date:** 08/29/2016
- **Date of preparation / last revision** 08/29/2016 / -
- **Abbreviations and acronyms:**
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - ACGIH: American Conference of Governmental Industrial Hygienists
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - NFPA: National Fire Protection Association (USA)
  - HMIS: Hazardous Materials Identification System (USA)
  - PBT: Persistent, Bioaccumulative and Toxic
  - vPvB: very Persistent and very Bioaccumulative
  - NIOSH: National Institute for Occupational Safety
  - OSHA: Occupational Safety & Health
  - TLV: Threshold Limit Value
  - PEL: Permissible Exposure Limit
  - REL: Recommended Exposure Limit

USA